



Montara650 Seating

Product Environmental Profile is an environmental declaration according to the objectives of ISO 14021. Precise, accurate, verifiable and relevant information on sustainability attributes of **Montara650 Seating**.

Montara650 Seating can be tailored the way you want it. It's classically casual infused with comfort and craft.

The model chosen for analysis from the Montara650 Seating range is reference # Style # COSFZCH. Standard features for Montara650 Seating include:

- Wood shell with 3/4 upholstery
- Painted steel base
- Chairs stack to six high

Life Cycle Performance

Steelcase considers each phase of the life cycle: from materials extraction, production, transport, use and reuse, through the end of its life.

Materials

This phase includes raw materials extraction and transformation into material ready to be used.

- **Montara650 Seating contains 7.0% recycled materials** by weight (3.5% post-consumer + 3.5% pre-consumer).
- **CFC, HCFC and HFC are not used as blowing agents** for PU foam.
- **Low formaldehyde and VOC emissions** when Montara650 Seating tested in accordance with ANSI/BIFMA M7.1 following the criteria detailed in ANSI/BIFMA e3 Sustainability Standard, Low Emitting Furniture credit 7.6.
- **OekoTex textiles available** to specify with product.
- **Materials** used in the manufacturing and assembly of our products **are not specified to contain nanomaterials.**

Production

This phase comprises all production and assembly processes taking place at Steelcase or at their suppliers and sub-suppliers.

- The plant in Legorreta, Spain is ISO 14001 certified.
- Water-based adhesives used in assembly.
- Final assembly of Montara650 Seating is in Legorreta, Spain for Steelcase for the Americas Market.

Transport

This phase includes downstream transports.

- Lightweight and delivered stacked.
- Made in Europe.

Use

During the use phase of the product - the longest phase of the life cycle - no significant environmental impacts occur.

- **Product meets** ANSI/BIFMA Standards M7.1/X7.1 for low- VOC emissions to indoor air quality - SCS Indoor Advantage™ Gold.⁽¹⁾
- **Designed for a long product life** with replaceable parts that are easy to change.
- Cleaning instructions available.
- Maintenance information available upon request.

End of Use

Any product can become a resource itself, or be responsibly disposed of in different ways.

- **Designed to enable responsible end of use strategies** - re-selling, refurbishing, charitable donation or recycling.
- **70% of the materials by weight can be recycled**, according to the current waste disposal schemes.*
- **Designed for quick and easy disassembly of materials** - with no permanent assembly.
- **Primary plastic parts clearly labelled for easy sorting and effective recycling**, according to ISO 11469.
- **Steelcase offers a comprehensive asset management service for furniture that is no longer needed.** For more information, and to see if this service is available in your area, please contact Eco'Services at eco-services@steelcase.com.

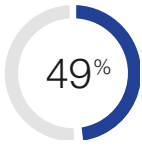
⁽¹⁾ Indoor Advantage™ and Indoor Advantage™ Gold are trademarks of Scientific Certification Systems.

*In locations where recycling is available. Steelcase offers services to assist customers with end-of-use options including resale, refurbishment, charitable donation, and recycling.

Steelcase considers a material recyclable if it can be effectively collected, sorted, processed, and converted into raw materials to be used in the production of new products. To be compliant with applicable regulations, Steelcase calculations are based on the materials having physical properties that allow recycling, our evaluation of the ability to disassemble the products and the actual availability of recycling services in the markets where the products are sold. Recyclability calculation does not include packaging.

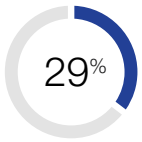
Materials

Montara650 Seating materials composition is listed below*



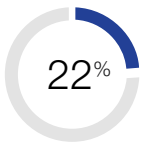
PLASTICS

	kg	%
Polyurethane (PU)	3.4	39.6
Polypropylene (PP)	0.6	7.4
Nylon (PA)	0.1	1.2
Acrylonitrile butadiene styrene (ABS)	<0.1	0.4
Polyethylene (PE)	<0.1	0.1



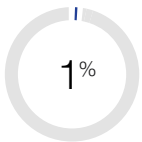
WOOD BASED MATERIALS

	lb	%
Solid wood	2.5	29.1



METALS

	kg	%
Steel	1.9	21.8



OTHER MATERIALS

	kg	%
Adhesive	<0.1	0.2
Other	<0.1	0.4

TOTAL WEIGHT 8.6

*The list of materials does not contain all materials used in the product (adhesives, coatings, residuals, etc.).

Materials Chemistry

Steelcase's goal in its materials chemistry practice is to design products with materials that are ecologically sound, and that

mitigate the risk to human and environmental health, throughout all phases of the life cycle.

Recycled Materials and Recyclability

Recycled materials are determined by weight and defined in accordance with the ISO 14021. They may include pre- and post-consumer materials*:

- Pre-consumer materials (or post-industrial recycled materials) are materials diverted from the waste stream during a manufacturing process. Excluded is reutilization of materials such as rework, regrind or scrap generated in a process and capable of being reclaimed within the same process that generated it.
- Post-consumer materials are materials generated by households or by commercial, industrial and institutional facilities in their role as end-users of the final product, which can no longer be used for its intended purpose. This includes returns of material from the distribution chain.



MONTARA650 SEATING

	kg	%
Pre-consumer recycled content	0.3	3.5
Post-consumer recycled content	0.3	3.5
Total recycled content	0.6	7.0

- Pre-consumer - Recycled content
- Post-consumer - Recycled content
- Virgin material

*Calculations of recycled materials are based on data provided by professional organizations, suppliers and other available information. Recycled content figures are based off of product weight only, and exclude packaging for evaluation to LEED contribution and other purposes. This data may include industry averages, ranges or other broadly based information. Steelcase makes conservative assumptions when compiling this information to provide the most accurate recycled content calculations possible but variability in market conditions or manufacturing processes may result in higher or lower content. This document will be reviewed and updated periodically and is subject to change without notice.

LEED Contribution

LEED, or Leadership in Energy & Environmental Design, is a green building certification program that recognizes best-in-class building strategies and practices. Montara650 Seating may contribute to a project's pursuit of LEED certification across the three rating systems:

- LEED-ID+C - Interior Design & Construction 2009 (formerly LEED-CI)
- LEED-BD+C - Building Design & Construction 2009 (formerly LEED-NC, LEED-Core & Shell & LEED-Schools)
- LEED-O+M - Operations & Maintenance (formerly LEED-EB)

LEED V3 – 2009

CREDITS	RATING SYSTEM			POTENTIAL CONTRIBUTION*
	ID+C	BD+C	O+M	
Materials & Resources				
Recycled content	MRC4	MRC4 Healthcare: MRC5 Option 3	MRC2.2: Sustainable purchasing- Furniture	Montara650 Seating contributes to the project recycled content criteria: post-consumer (3.5%) + ½ pre-consumer (3.5%) = 5.3%.
Materials reuse	MRC3.2	Healthcare: MRC5 Option 3		If chosen for reuse, this product can contribute to the 30% valuation of the furniture & furnishings budget
Regional materials	MRC5	Healthcare: MRC5 Option 3		Final assembly of Montara650 Seating is 100.0% in Legorreta, Spain. Projects <500 miles (800 km) from this location qualify.
Indoor Environmental Quality				
Low emitting materials	EQc4.5	Healthcare: MRC5 Option 2	N/A	Montara650 Seating is SCS Indoor Advantage™ Gold (depending on options) certified for indoor air quality in EMEA.
Daylight and views	EQc8.1 & 8.2	EQc8.1 & 8.2**	EQc2.4	Steelcase offers a range of products and application thought starters to assist customers in achieving these credits.

*For potential contribution: These are the probable contributions; exact contributions will be dependent on the LEED rating system and the specific product.

**For LEED BD+C: New construction, these standards do not currently apply to furniture in the IEQ credit; however, the USGBC has allowed equivalent credit for furniture / furnishings when submitted as an Innovation in Design credit.

LEED is a rating system that drives integrated design thinking as it relates to various aspects of green buildings. Montara650 Seating can contribute to a project's pursuit of LEED Certification across the three rating systems:

- LEED-ID+C - Interior Design & Construction
- LEED-BD+C - Building Design & Construction
- LEED-O+M - Operations & Maintenance

LEED V4

CREDITS	RATING SYSTEM			POTENTIAL CONTRIBUTION*
	ID+C	BD+C	O+M	
Materials & Resources				
Interiors life-cycle impact reduction	Option 2: Furniture Reuse	N/A	Purchasing - facility maintenance and renovation Option 2: furniture	Steelcase products are designed to be long lasting and durable-- often making reuse a feasible option, depending on project needs and desirability.
Interiors life-cycle impact reduction	Option 3: Design for flexibility	N/A		Montara650 Seating is designed to be adaptable for design needs today and in the future-- and can easily be changed to remain on pace with evolving business needs.
Building product disclosure and optimization - sourcing of raw materials	Option 2: Leadership extraction practices	Option 2: Leadership extraction practices		Extended Producer Responsibility: Steelcase offers different end of use / end of life programs for different markets, to reuse, resell, refurbish, donate, or recycle the mix of existing assets – all in an effort to divert materials from the landfill (See notes below).
		Healthcare - Medical furniture & furnishings Option 3: Multi-attribute assessment		Bio-based materials - Steelcase offers textile and surface material options that may contribute to this credit. Wood products- Steelcase offers FSC certified wood as an option, which contributes to this option. Materials Reuse: If chosen for reuse, this product can contribute. Recycled content - (3.5%) post-consumer + ½ pre-consumer (3.5%) = 5.3%.
Construction & Demolition Waste Planning & Management	Required	Required	N/A	Steelcase uses several innovative packaging initiatives to minimize our waste impact (see transport section). These efforts may help to contribute, in part, towards achieving this prerequisite or credit.

*For potential contribution: These are the probable contributions; exact contributions will be dependent on the LEED rating system and the specific product.

LEED V4 Continued

CREDITS	RATING SYSTEM			POTENTIAL CONTRIBUTION*
	ID+C	BD+C	O+M	
Indoor Environmental Quality				
Low emitting materials	Option 1: Product Category Calculations or Option 2: Budget Calculation Method	Required Option 1: Product Category Calculations or Option 2: Budget Calculation Method Furniture and medical furnishings Option 2: testing and modeling of chemical content	Purchasing - facility maintenance and renovation Option 2: Furniture	Montara650 Seating is SCS Indoor Advantage™ Gold (depending on options) certified for indoor air quality in EMEA.
Quality views	Credit	Credit	Daylight and quality views Option 2: Quality views	Steelcase offers a range of products and application thought starters, though several other factors play into achieving this credit, beyond the scope of furniture.

*For potential contribution: These are the probable contributions; exact contributions will be dependent on the LEED rating system and the specific product.

Refer to www.usgbc.org for LEED Program details.

Steelcase sustainability related actions and results are communicated annually in the [Corporate Sustainability Report](#). ➤

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